



Top Panel  
3/32" from die edges

Back  
1/8" from die edges



Insert 1 Top  
1/8" from die edges

Insert 1 Back  
1/8" from die edges



Insert 2 Top  
1/8" from die edges

Insert 2 Back  
1/8" from die edges



Insert 3 Top  
1/8" from die edges

Base  
3/32" from die edges